

ABSTRACT OF THE DISCLOSURE

A method and apparatus for manufacturing patterned glass sheets. In certain embodiments, the resulting glass sheets have a pattern defined therein which is designed so as to simulate conventional glue chipped glass sheets or antique glass. A heated glass ribbon exits a furnace or melter and proceeds through a nip defined between opposing rollers. Pressure on one or both of the rollers in the direction of the nip, combined with a glue chipped simulating pattern or antique pattern defined in an exterior surface of at least one of the rollers, causes the pattern to be transferred from the roller (s) into/onto a surface (s) of the hot glass ribbon. After being patterned, the glass ribbon is annealed and cut into a plurality of different sheets.